



1854006

X-Stanton Credenza

Parts List

A.	Top Assembly	1 pc
B.	Left Side Assembly	1 pc
C.	Right Side Assembly	1 pc
D.	Back Panel of Credenza	1 pc
E.	Front Stretcher	1 pc
F.	Base Assembly	1 pc
G.	Front Panels of Drawers	2 pcs
H.	Back Panels of Drawers	2 pcs
I.	Bottom Panels of Drawers	2 pcs
J.	File Bars	8 pcs
K.	Left Side Panel of Top Drawer	1 pc
M.	Right Side Panel of Top Drawer	1 pc
N.	Left Side Panel of Lower Drawer	1 pc
O.	Right Side Panel of Lower Drawer	1 pc
P.	Handles	16 pcs
Q.	Confirmat Screws	4 pcs
R.	Long Sunk Phillips Head Screws	2 pcs
S.	Short Sunk Phillips Head Screws	24 pcs
T.	Pan Phillips Head Screws	12 pcs
U.	Phillips Head Bolts	16 pcs
V.	Allen Head Bolts	4 pcs
W.	Lock Washers	4 pcs
X.	Flat Washers	4 pcs
Y.	Allen Head Wrench	1 pc
Z.	Phillips Head Screwdriver	1 pc
ZA.	Optional Allen Head Screwdriver Bit	1 pc

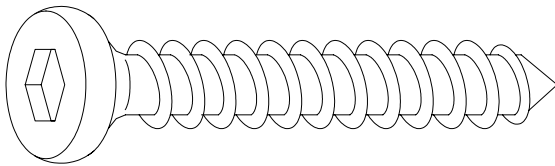


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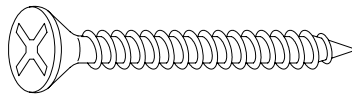
X-Stanton Credenza

- * Please make sure you have all the parts and hardware indicated above before you begin assembly of this item.
- * This item should be assembled on a soft surface to prevent scratching the finish during assembly.
- * This item may require periodic tightening.
- * Take care not to overtighten bolts if using supplied Allen Head Screwdriver Bit.

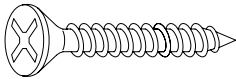
Hardware Illustrations



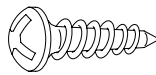
Q. Confirmat Screw



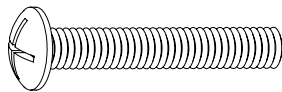
R. Long Sunk Phillips Head Screw



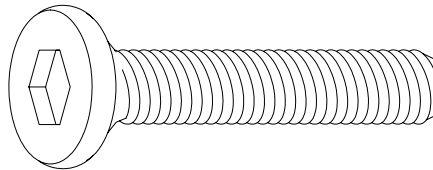
S. Short Sunk Phillips Head Screw



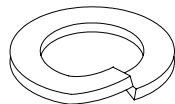
T. Pan Phillips Head Screw



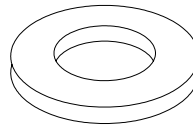
U. Phillips Head Bolt



V. Allen Head Bolt



W. Lock Washer



X. Flat Washer



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Attach Front Stretcher and Base Assembly

Parts required

B.	Left Side Assembly	1 pc	R.	Long Sunk Phillips Head Screws	2 pcs
C.	Right Side Assembly	1 pc	Y.	Allen Head Wrench	1 pc
E.	Front Stretcher	1 pc	Z.	Phillips Head Screwdriver	1 pc
F.	Base Assembly	1 pc	ZA.	Optional Allen Head Screwdriver Bit	1 pc
Q.	Confirmat Screws	4 pcs			

1. **Attach Front Stretcher (E)** Insert the dowels of Front Stretcher (E) into the pre-drilled holes in the Left & Right Side Assemblies (B, C). Make sure the screw holes in the ends of Front Stretcher (E) face the bottom ends of Left & Right Side Assemblies (B, C). Insert the Long Sunk Phillips Head Screws (R) into the screw holes and secure using Phillips Head Screwdriver (Z). See Illustration #1.
2. **Attach Base Assembly (F)** Insert the dowels at the bottom of Left & Right Side Assemblies (B, C) into the pre-drilled holes in the Base Assembly (F). Insert the Confirmat Screws (Q) from the bottom through the pre-drilled holes in the Base Assembly (F) into the pre-drilled holes in the bottom of Left & Right Side Assemblies (B, C). Secure with Allen Head Tool (Y or ZA). See Illustration #1.

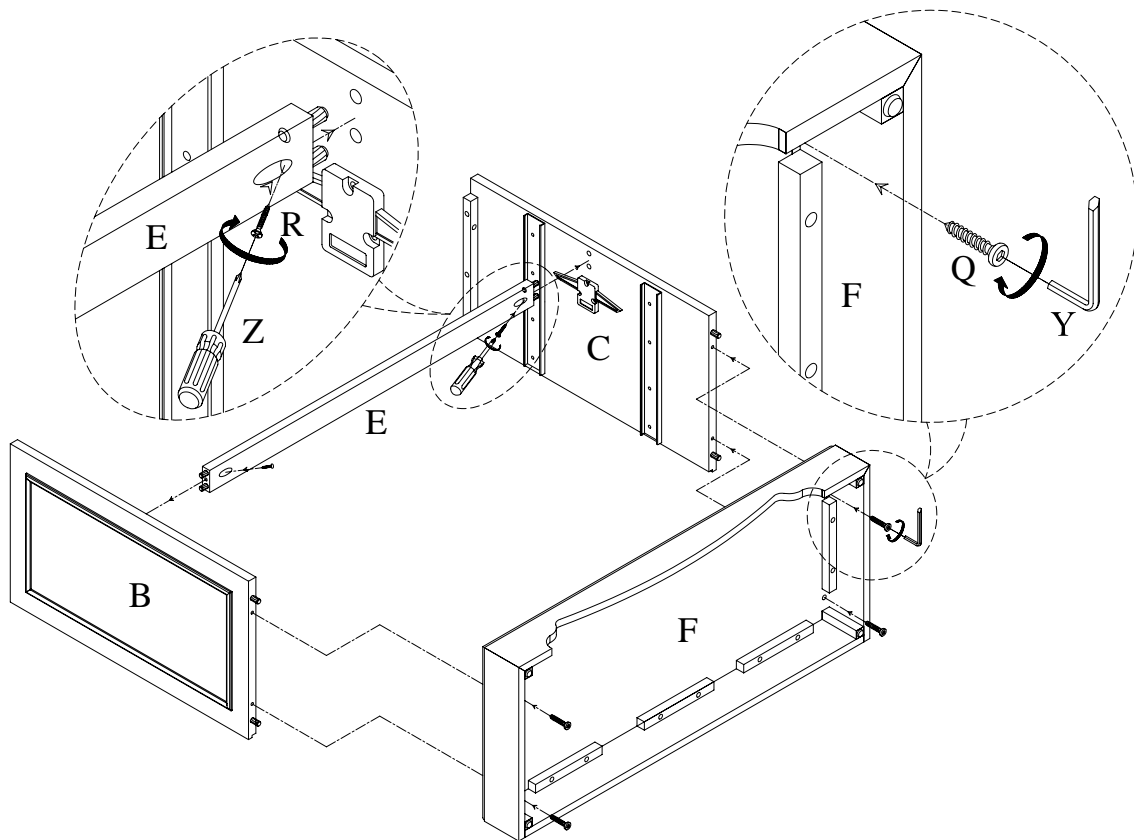


Illustration # 1



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X-Stanton Credenza

Attach Back Panel of Credenza and Top Assembly

Parts required

A.	Top Assembly	1 pc	V.	Allen Head Bolts	4 pcs
B.	Left Side Assembly	1 pc	W.	Lock Washers	4 pcs
C.	Right Side Assembly	1 pc	X.	Flat Washers	4 pcs
D.	Back Panel of Credenza	1 pc	Y.	Allen Head Wrench	1 pc
F.	Base Assembly	1 pc	Z.	Phillips Head Screwdriver	1 pc
T.	Pan Phillips Head Screws	12 pcs	ZA.	Optional Allen Head Screwdriver Bit	1 pc

3. **Attach Back Panel of Credenza (D)** Put the Back Panel of Credenza (D) into the pre-cut profile in the Left & Right Side Assemblies (B,C) and Base Assembly (F). Make sure the side without pre-drilled holes is at the top. Secure the Back Panel (D) with Pan Phillips Head Screws (T) using Phillips Head Screwdriver (Z). See Illustration #2.
4. **Attach Top Assembly (A)** Insert the dowels at the top ends of Left & Right Side Assembly (B, C) into the pre-drilled holes in the Top Assembly (A). Ensure that the top end of Back Panel of Credenza (D) fits into the pre-cut groove in the Top Assembly (A). Secure with Allen Head Bolts (V), Lock Washers (W) and Flat Washers (X) using Allen Head Tool (Y, ZA). See Illustration #2.

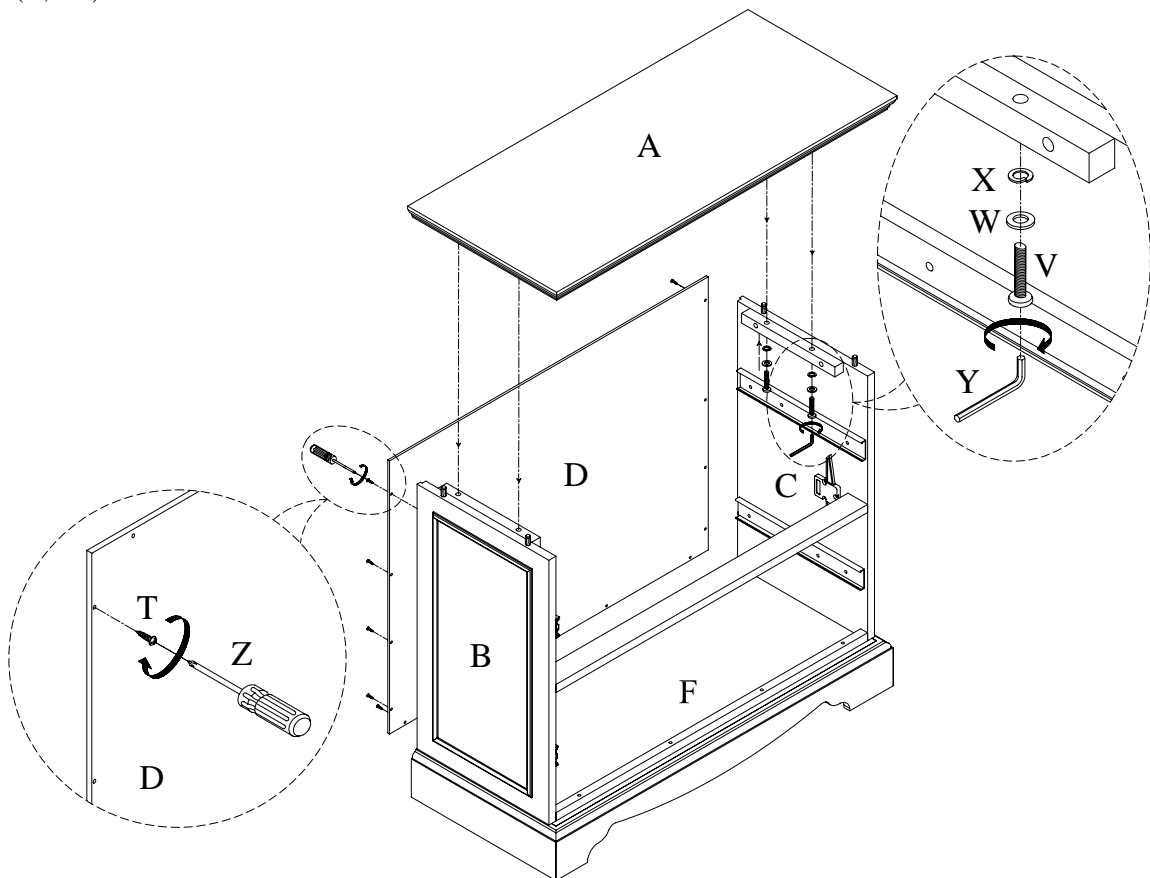


Illustration #2



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X-Stanton Credenza

Assembly Drawers

Parts required

B.	Left Side Assembly	1 pc	M.	Right Side Panel of Top Drawer	1 pc
C.	Right Side Assembly	1 pc	N.	Left Side Panel of Lower Drawer	1 pc
G.	Front Panel of Drawers	2 pcs	O.	Right Side Panel of Lower Drawer	1 pc
H.	Back Panel of Drawers	2 pcs	P.	Handles	16 pcs
I.	Bottom Panel of Drawers	2 pcs	S.	Short Sunk Phillips Head Screws	24 pcs
J.	File Bars	8 pcs	U.	Phillips Head Bolts	16 pcs
K.	Left Side Panel of Top Drawer	1 pc	Z.	Phillips Head Screwdriver	1 pc

- 5. Assemble Top Drawer** Align the pre-drilled holes in Left Side Panel of Top Drawer (K) with the pre-drilled holes in the Front & Back Panels of Drawer (G, H). Make sure the dowels in Back Panel of Drawer (H) align with the pre-drilled holes in the Left Side Panel of Top Drawer (K). **Note: Grooves of the drawer panels should face inward and meet.** Insert Bottom Panel of Drawer (I) into the grooves of Front Back & Panels of Drawer (G, H) and Left Side Panel of Top Drawer (K). Secure with Short Sunk Phillips Head Screws (S) using Phillips Head Screwdriver (Z). Align the pre-drilled holes in the Right Side Panel of Top Drawer (M) with the pre-drilled holes in the Front Panel & Back Panels of Drawer (G, H). Make sure the dowels in Back Panel of Drawer (H) align with the pre-drilled holes in the Right Side Panel of Top Drawer (K). Secure with Short Sunk Phillips Head Screws (S) using Phillips Head Screwdriver (Z). Align the pre-threaded holes of Handles (P) with the pre-drilled holes in the Front Panel of Drawer (G). Secure with Phillips Head Bolts (U) using Phillips Head Screwdriver (Z). Insert File Bars (J) into the pre-cut grooves in the Front & Back Panels of Drawer (G, H). See Illustration #3.
- 6. Assemble Lower Drawer** Refer to step #5 to assemble Lower Drawer. See Illustration #3.
- 7. Insert the top and lower drawers into the top and lower gliders. **Note: Drawers cannot be open at the same time due to the anti-tip interlock system.****

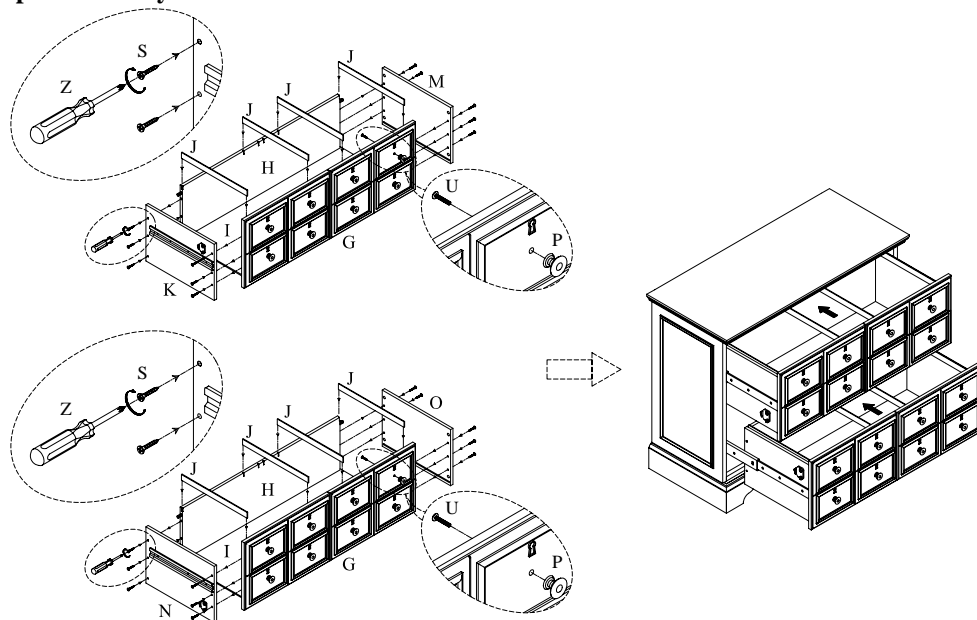


Illustration #3